

WELDING CERTIFICATE DIN EN 1090

THIS WELDING CERTIFICATE IS AN ATTACHMENT TO THE CERTIFICATE NUMBER
2499 - CPR - 0497038-00-07 FOR THE CONFORMITY OF THE COMPANY PRODUCTION CONTROL AND IS
 ONLY VALID IN CONNECTION WITH THE CERTIFICATE NAMED WITHIN THE AREA OF VALIDITY
 OF THE CONSTRUCTION PRODUCTS REGULATION.

MANUFACTURER:	THOM METALL- UND MASCHINENBAU GMBH JUSTUS - VON - LIEBIG - STRAÙE 2 D - 27283 VERDEN
PRODUCTION SITE(S):	AS NAMED ABOVE
TECHNICAL SPECIFICATION:	EN 1090-2:2018-09 DIBT- ZULASSUNGSBESCHEID Z-30.3-6
EXECUTION CLASS:	STEEL STRUCTURES AND CONSTRUCTIONS KITS UP TO AND INCLUDING EXC2 IN ACCORDANCE WITH EN 1090-2
WELDING PROCESS(ES):	111 - E - MANUAL METAL ARC WELDING WITH COVERED ELECTRODE 135 - MAG - ACTIVE GAS METAL ARC WELDING WITH SOLID WIRE ELECTRODE 141 - WIG - TUNGSTEN INERT GAS WELDING WITH SOLID WIRE ELECTRODE
BASIS MATERIALS:	S235, S275, S355 IN ACCORDANCE WITH EN 10025-2 S355MC IN ACCORDANCE WITH EN 10149-2 1.4301, 1.4307, 1.4401, 1.4404, 1.4541, 1.4571 IN ACCORDANCE WITH EN 10088 S460Q, S500Q, S550Q, S620Q, S690Q IN ACCORDANCE WITH EN 10025-6
RESPONSIBLE WELDING COORDINATOR:	HARALD KRAMER BORN 30.06.1967 WELDING TECHNOLOGIST/IWT (DVS/IIW)
REPRESENTATIVES:	N.N
START OF VALIDITY:	30.06.2023
NEXT INSPECTION:	29.06.2026 (ON-SITE INSPECTION)
CERTIFICATE REG. NO.:	SCH 0497038-00-07
COMMENTS:	WITHIN GERMANY THE „BAUREGELLISTE“ AND THE ACCORDING „ANPASSUNGSRICHTLINIE STAHLBAU“ MUST BE COMPLIED WITH. FOR NON-RUSTING STEELS WITHIN GERMANY THE NOTE OF AUTHORISATION Z-30.3-6 OF THE DEUTSCHEN INSTITUTS FÜR BAUTECHNIK (DIBT) MUST BE COMPLIED WITH.

Bonn, 01.08.2023

Z. Mbaya

Dipl.-Ing. Zakaria Mbaya
Head Welding Technology